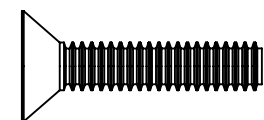
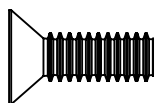


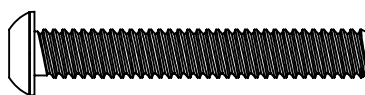
Assembly Notes: Norix is not responsible for any damage due to improper installation. If your shipment does not match the parts list, please contact Norix Customer Service at 800-234-4900. Norix reserves the right to modify design specifications at any time without an obligation to owners of previously sold products.



A 021-184 for Back Cushion



H 021-095 for Arm Cap



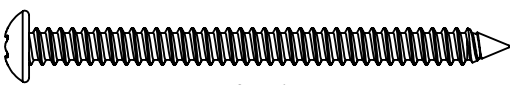
E 021-190 for Seat Cushion



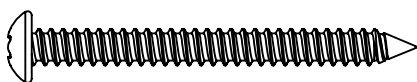
B 021-093 for Bottom Enclosure panel



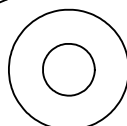
L 021-070 for Side Panel



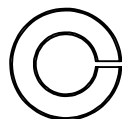
K 021-188 for Side Panel



Q 021-189 for Side Panel



D 025-034  
Flat Washer



C 025-030  
Lock Washer

### Tools Needed

Low RPM Variable Speed Drill

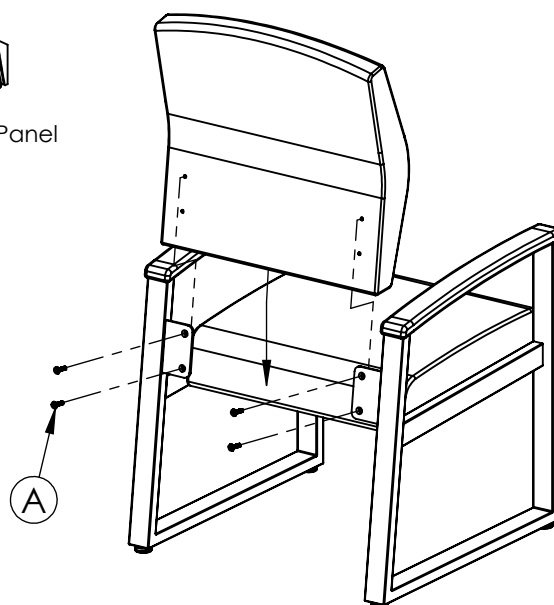
T-27 Pin-in-Torx® Bit

T-30 Pin-in-Torx® Bit (Back  
Cushion ONLY)

### Back Cushion Removal & Replacement

**Important! When installing screws, always start by hand to avoid cross-threading.**

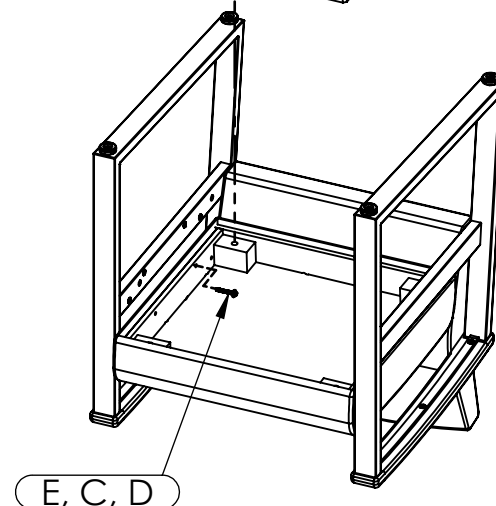
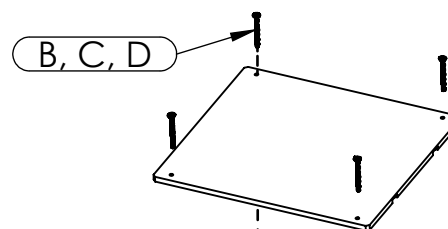
1. To remove cushion, remove (4) screws A.
2. To install cushion, align (4) holes in cushion with holes in Side Frame Brackets. Install (4) screws A.



### Seat Cushion Removal & Replacement

**Important! When installing screws, always start by hand to avoid cross-threading.**

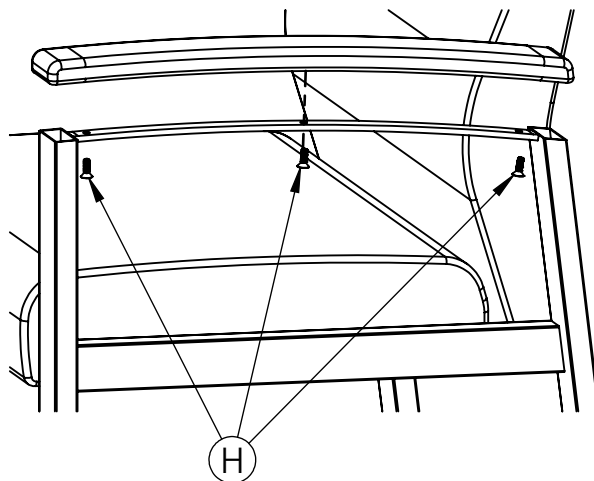
1. Turn chair over and place on a protected surface.
2. Remove (4) screws B, lock washers C, and flat washers D from Bottom Enclosure Panel. Remove panel and set aside.
3. Remove (4) screws E, lock washers C, and flat washers D from each end of Seat Cushion. If Intermediate Side Panels are installed, it will be necessary to remove the two remaining screws that hold the Side Panel in place.
4. To install Seat Cushion, reverse the order of disassembly.



## **Arm Cap Removal & Replacement (Wood & Urethane)**

**Important! When installing screws, always start by hand to avoid cross-threading.**

1. To remove Arm Cap, remove (3) screws H.
2. To install Arm Cap, align (3) holes in Arm Cap with holes in Side Frame. Install screws. It may be easier to install the middle and front screws first, then press the Arm Cap into the Back Cushion to align the back hole.



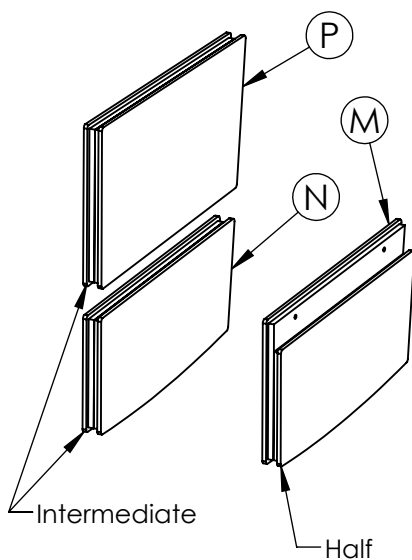
## **Side Panel Removal & Replacement**

**To replace Side Panels, it will be necessary to remove the Seat Cushion. See Page 1.**

**Important! When installing screws, always start by hand to avoid cross-threading.**

### **Full Side Panel**

1. To remove **Full Side Panel J**, remove (2) screws K from bottom, and (2) screws L from inside of Side Frame.
2. To remove the panel, push outward on the bottom half.
3. To install, center the top edge over the (3) Arm Cap screws, then pivot the panel inward. Install (2) screws K and (2) screws L.



### **Half Side Panel**

1. To remove **Half Side Panel M**, remove (2) screws L from inside of Side Frame. Push outward on the bottom half.
2. To install, center the top edge over the (3) Arm Cap screws, then pivot the panel inward. Install (2) screws L.

### **Intermediate Side Panels**

**Top panel N must be removed first.**

1. Remove (2) screws K from inside seat cushion that secure panel N in place. Push outward on bottom to remove panel. Remove (2) screws Q that secure the top of panel P, and (2) screws K from bottom of Side Frame.

**Bottom panel P must be installed first.**

2. To install Panel P, install (2) screws K through frame and into bottom of panel. Install (2) screws Q through frame crossmember into top of panel P.
3. To install Top Panel N, center the top edge over the (3) Arm Cap screws, then pivot the panel inward. Install (2) screws K from the inside of the seat cushion into panel N.

